



# **R&D Machine**

Precision Machining with 3, 4 & 5 Axis Milling CNC Milling & Turning



AS 9100D ISO 9001:2015

www.rdmachine.com

### **Core Services**

5-Axis Milling
3 & 4 - Axis Milling
CNC Turning
Turning w/ Y-Axis Live Tooling
Metrology
Assembly

## **Materials**

Castings
Forgings
Bar
Plate
Aluminum
Stainless Steel
Engineered Polymers
Tantalum
Titanium

# Support Tools

Calypso Espirit



	5-Axis Machining
5	Haas VF-2 SS w/ 5th Axis
3	Haas VF-4 SS w/ 5th Axis Trunnion
1	Haas VF-4 SS w/ 5th Axis Trunnion

	3 & 4 Axis Machining	
2	Haas VF-4B SS w/ 4th Axis	
1	Haas VF-4B w/ 4th Axis	

	Turning
2	Haas CNC Lathe w/ Y-Axis
3	Haas ST-10 CNC Lathe
2	Haas ST-20 CNC Lathe

	Metrology
2	Zeiss Contura G2 CMM
1	Zeiss Eclipse 500/550/558 CMM
1	Mitutoyo PH-A14 Horizontal Profile
	Projector
1	Starrett Electronic Height Gauge
1	Mitutoyo Profilometer SJ-410
1	Tesa-Hite Magna

### Who We Are

R&D Machine is an AS 9100D, ISO 9001:2015, and ITAR registered manufacturing company specializing in CNC machining of mission-critical metal components for aerospace, defense, and space applications.

We have extensive 5-axis milling capabilities, along with a robust complement of 3 and 4-axis mills and lathes. Our advanced metrology lab includes three state-of-the-art Zeiss coordinate measuring machines for automated measurement of many dimensions per part.

In business since 1992, we specialize in aluminum components with complicated geometries, usually in small to medium size volumes including prototypes. Nearly everything we make is used above the Earth's surface, in either our atmosphere or in outer space.

Located in Oldsmar, FL (approx. 12 mi. NW of Tampa), we are an operating company of Compass Precision headquartered in Charlotte, NC

Please feel free to contact us with any capability questions you might have.