



# Douglas Machining Services

Precision Mill/Turn and 4 & 5 Axis Milling  
CNC Milling, Turning & Wire EDM



[www.douglasmachiningservices.com](http://www.douglasmachiningservices.com)

### Core Services

Mill/Turn  
CNC Milling  
CNC Turning  
Wire EDM  
Metrology

### Materials

Stainless Steel  
Aluminum  
Alloy Steels  
Exotic/Nickel Alloys  
Carbon Steels  
Brass  
Acetal  
Nylon  
UHMW Polyethylene  
Delrin  
Ertralyte  
Nylatron



Mill/Turn w/ 5-Axis Milling	
4	Nakamura WT-300 MMY
2	Nakamura WT-150-II MMY
1	Nakamura WY-150 MMY
1	Nakamura WT-250 MMY
2	Doosan Puma 2600 LY

Mill/Turn w/ 4-Axis Milling	
1	Nakamura TW-20 MM
1	Nakamura TW-10 MM

Milling	
1	Milltronics VM6030 XP
3	Milltronics VM6030 IL
4	Milltronics VM5025 IL
1	Milltronics VM5025 IL w/ 4 <sup>th</sup> Axis Rotary Table

Turning	
1	Doosan Puma 2600Y-II
1	Doosan Puma 240MC
1	Doosan Lynx 200LYC

Wire EDM	
1	Sodick VL600Q-LN2W

Metrology	
1	Keyence XM-T1200 CMM
1	Mitutoyo PM574 CMM
1	Keyence IM-7020 Image Dimension Measurement System

### Who We Are

Douglas Machining Services is a precision machining company specializing in intricate machined components, especially those requiring both milling and turning.

Founded in 2005, we produce custom parts in both small and large volumes for a variety of industrial, commercial, and niche customers. Our short lead-times and total customer responsiveness set us apart from the competition.

Our specific capabilities include multitasking mill/turn w/ 4 & 5-axis milling, CNC milling, CNC turning, wire EDM, CMM and vision dimensional inspection.

We routinely work with a wide variety of materials including stainless steel, aluminum, alloy steels, exotic and nick alloys, carbon steels, brass and numerous engineered polymers.

We are an operating Company of Compass Precision located in Charlotte. We are based in Winona, MN.

Please feel free to contact us with any capabilities questions you may have.